



A Quick guide to help qualify potential customers and determine proper bore repair products for customers bore repair requirements.

Do you need to weld bores only?

NO YES

What is the minimum and maximum diameter of the bores?

Diameter Range	Suggested Borewelder
Between .8" and 14"	BOA-408i S1
Between .8" and 21"	BOA-408i S2
Between .8" and 31"	BOA-408i S3
Between .8" and 48"	BOA-408i S4 or S5
Between 1.8 and 8"	BOA-M1

Do you need to machine bores only?

NO YES

What is the minimum and maximum diameter of the bores?

Diameter Range	Suggested Boringbar
Between 1.7" and 5.5"	Q150L
Between 1.9" and 10"	EV2
Between 1.4" and 10"	EV3
Between 1.0" and 10"	EV4
Between 1.4" and 12"	TM5
Between 2.5" and 18"	BB6
Between 2.1" and 24"	AM7
Between 1.4" and 24"	AM7 Plus optional "S" Kit

Do you need to weld up and machine bores?

What is the minimum and maximum diameter of the bores?

Diameter Range	Sugges. Weld/Bore System
Between 1.7" and 5.5"	Q150L/BOA-M1
Between 1.9" and 10 "	BRS2
Between 1.4" and 10"	BRS3
Between 1.0" and 10"	BRS4
Between 1.4" and 12"	BRS5
Between 2.5" and 18"	BRS6 (S-kit avail.)
Between 2.1" and 24"	BRS7
Between 1.4" and 24"	BRS7 Plus optional "S" Kit

If customer is interested in the purchase of a bore welding system, find out what make and model of MIG wire feeder / or wire feeder/power supply they have. Bore Repair Systems, Inc. recommends a MIG power supply with a rating of at least 200 amp. For any questions relating to any Bore Repair Systems' Inc. equipment, please call Tom, Erik, Al or Sara at 603-835-2409 x221. Or email sales@borerepair.com